

	PHENOLICS	ACRYLICS	EPOXY (GAS FILLED)	DIALLYL PHTHALATES
COST	Low	Moderate	Moderate	Moderate
EASE OF USE	Excellent	Moderate	Good	Good
AVAILABILITY OF COLORS	Yes	No	No	No
CYCLE TIMES	Excellent	Moderate	Good	Good
EDGE RETENTION	Fair	Good	Excellent	Excellent
CLARITY	None	Excellent	None	None
HARDNESS	Low	Good	High	High