

	EPOXY	ACRYLIC	POLYCAST RESIN
TYPE	Epoxy Resin and Hardener	Acrylic resin and powder	Polyester Resin and Hardener
PEAK TEMPERATURE	82°F	80°F	100°F
SHORE D HARDNESS	82	80	76
CURE TIME	6-8 hours	5-8 minutes	6-8 hours
COMMENTS	Moderate hardness, low shrinkage, transparent	Very fast cure, translucent, some shrinkage	Transparent, clear